14-613-C

Effective Date: 10/12/95
Supercedes:

PRELIMINARY

Specification for Philip Morris Converted Tipping Paper

Brand(s): Lark FF KS SP/FTB - TIOJ
Lark FF KS FTB 10's - TIOJ

Brand Code(s): # 05120 (JPN) / 05380 (JPN)
04980

Bobbin Dimensions: 50 mm 3500 M **Base Sheet:** GSR 757 M2
Bobbin Description: Cork T (WHT) L

Unperforated Material Code: 11-611-A **Converter:** Mundet

Perforated Material Code: 14-615-A **Quantity:**

Location: Cabarrus _____ Louisville XX Richmond XX

Perforation R.T.D.: 6.00 cm ± 1.00 cm

Number of Rows: two (2)

Holes / Inch / Row: 35 **To** 45

A.	**Distance between Perforation Bands**	28.00 mm	±	1.00 mm
B.	**Perforation Band Width**	1.50 mm	±	1.00 mm
C.	**Distance Between Perforation Rows w/in Each Band**		±	
D.	**Edge of Perforation Band to Edge of Tipping Paper**	9.50 mm	±	1.00 mm

REPLACEMENT INSTRUCTIONS:

_____ **Effective Immediately: (DO NOT USE UP PRESENT TIPPING INVENTORY NOW)**
XX **Use Up Present Inventory is Exhausted**

Comments: New issue. Perforation target for these brands changed from 2.00 cm (14-613-C) to 6.00 cm (14-615A) for the conversion of the FIL dual filter (for Japan only) from 4500 coresta (07-690-A filter code) to 26,000 coresta plug wrap (07-725-A filter code). Filter and tipping conversion must be simultaneous.

Prepared by: E. W. Weston - Q&SE **Approved By:** E. W. Weston

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